



徐 州 德 派 机 械 有 限 公 司

Xuzhou Depai Machinery Co., Ltd

德派机械核心团队在回转减速机、回转支承和医疗吊塔关节支承的设计、制造、客户应用领域方面深耕超15年。现工厂拥有一流的斗山CNC制造线及装配、检验设备。先后申请ISO9001管理体系，ISO14001环境体系，ISO45001职业健康体系，产品CE证书等。广泛运用于新能源、医疗设备、仓储设备、工程机械等领域。

The core team of DEPAIMachinery has been engaged in the design, manufacturing and customer application of slewing reducers, slewing bearings and medical pendant joint supports for more than 15 years. The factory now has first-class Doosan CNC manufacturing lines and assembly and inspection equipment. It has successively applied for ISO9001 management system, ISO14001 environmental system, ISO45001 occupational health system, product CE certificate, etc. Widely used in new energy, medical equipment, storage equipment, construction machinery and other fields.



关于我们 About Us





质量控制 Quality Control

1.产前严格控制：原料材质、尺寸，热处理（调质）。

Strictly control materials,dimensions,heat treatment before produce.

2.产中严格把关：工人自检，检验巡检。 Inspection by worker self and IPQC.

3.成品组装严格把关：安装尺寸、使用性能。 Strictly control Installation dimensions,usage performance before assembly.

4.批次定量寿命验证。 Life testing for quantitative.

技术 Technology

1.据场景、环境、性能、载荷、安装要求量身定制。

Designed by usage scenario,environment,performance,installation requirements.

2.功能试验、寿命实验，保持力实验，防护实验等保证可靠性。

Reliability from performance testing,life testing,holding torque testing,protection experiment.

3.指导安装及调试。

Guide installation and debugging.

高精度设备 High processing equipment



台湾荣田（Honour），韩国斗山设备为主(Doosan)

运用领域 Application



太阳能跟踪系统 Solar Tracker system



工程机械

Construction machinery



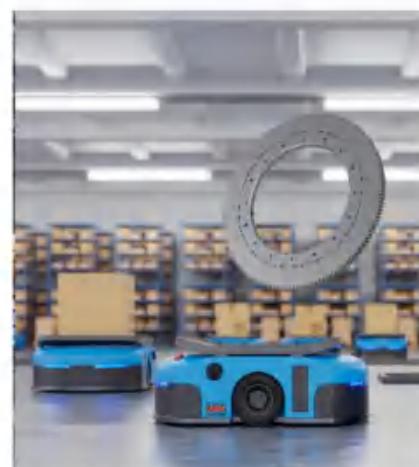
仓储设备

Storage equipment



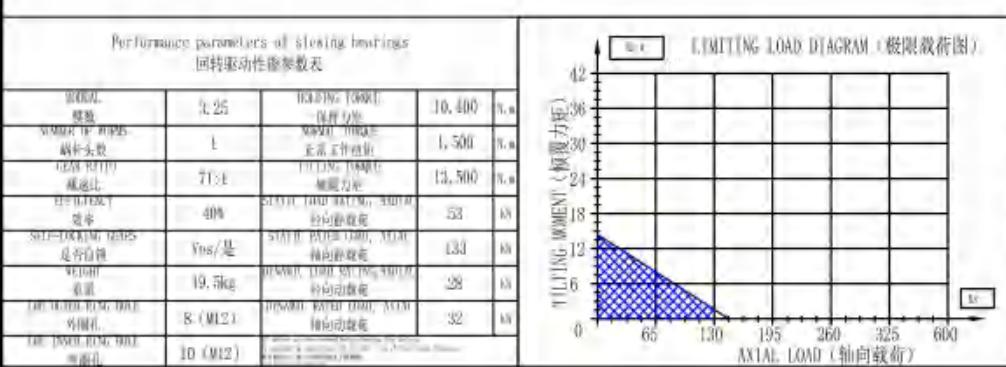
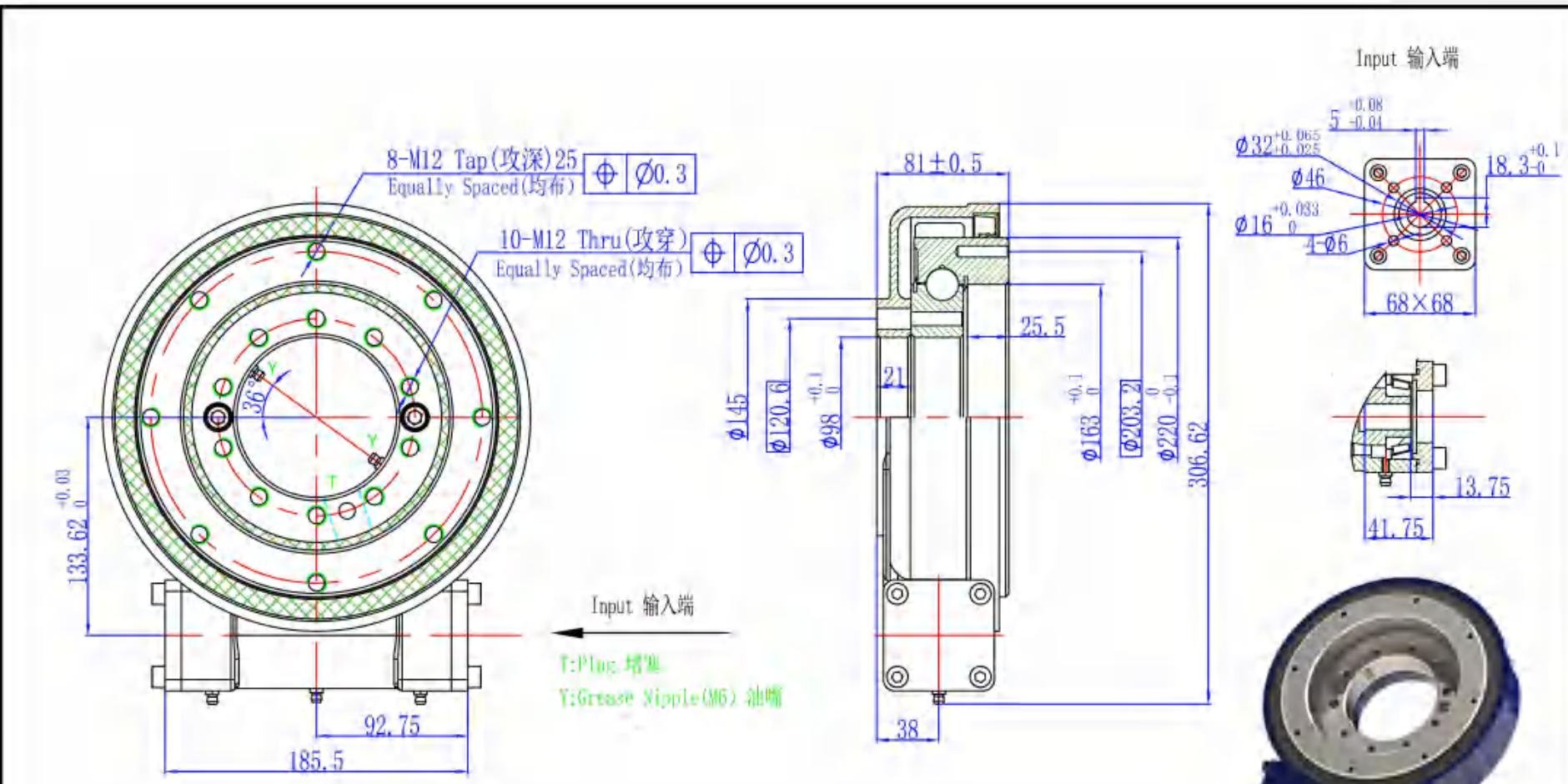
医疗设备

medical equipment

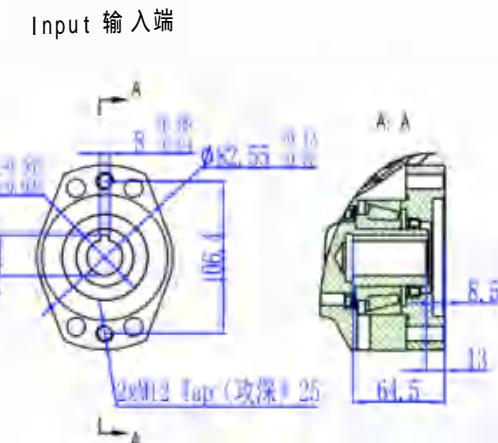
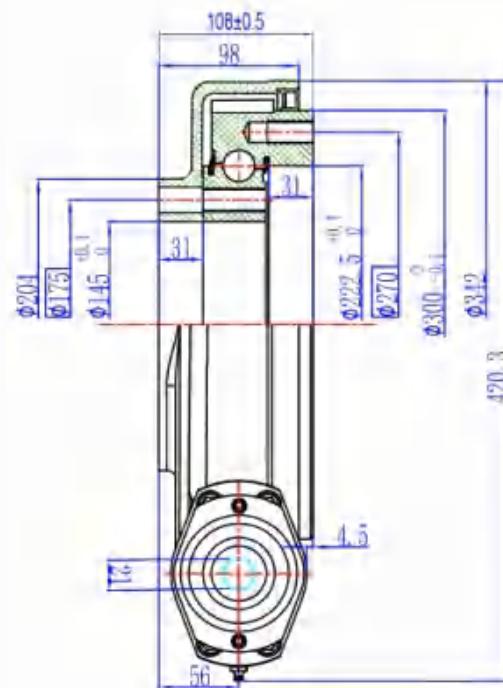
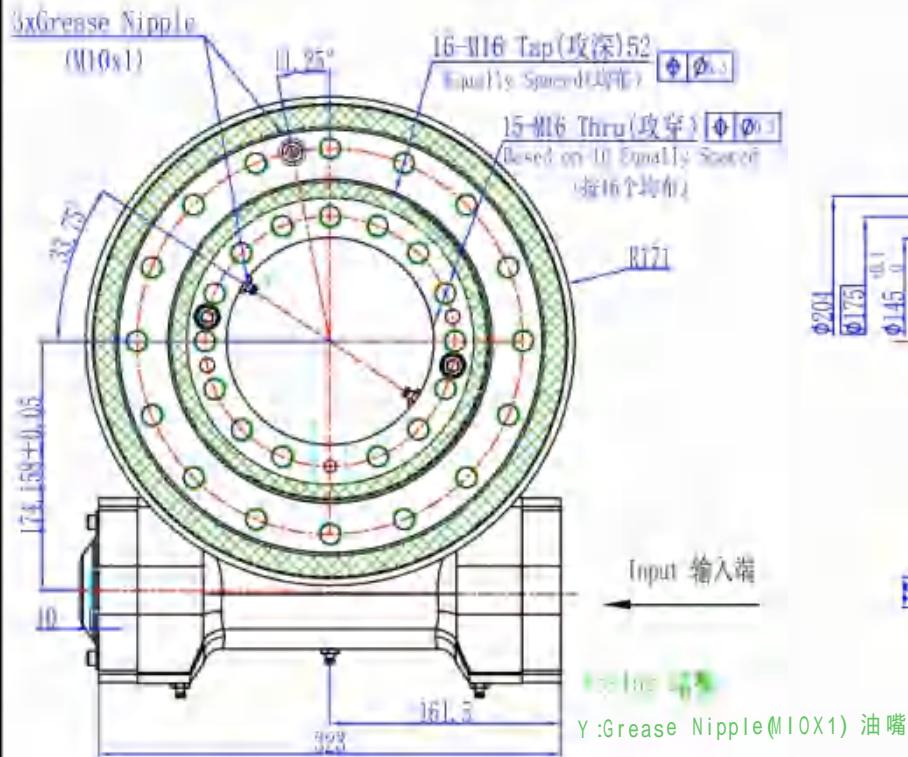


物流设备

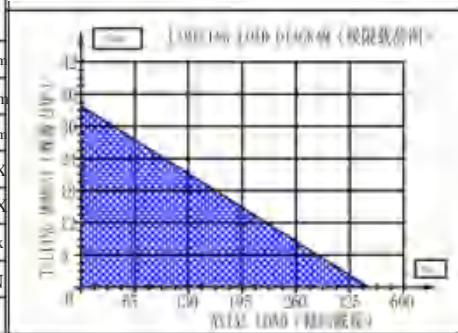
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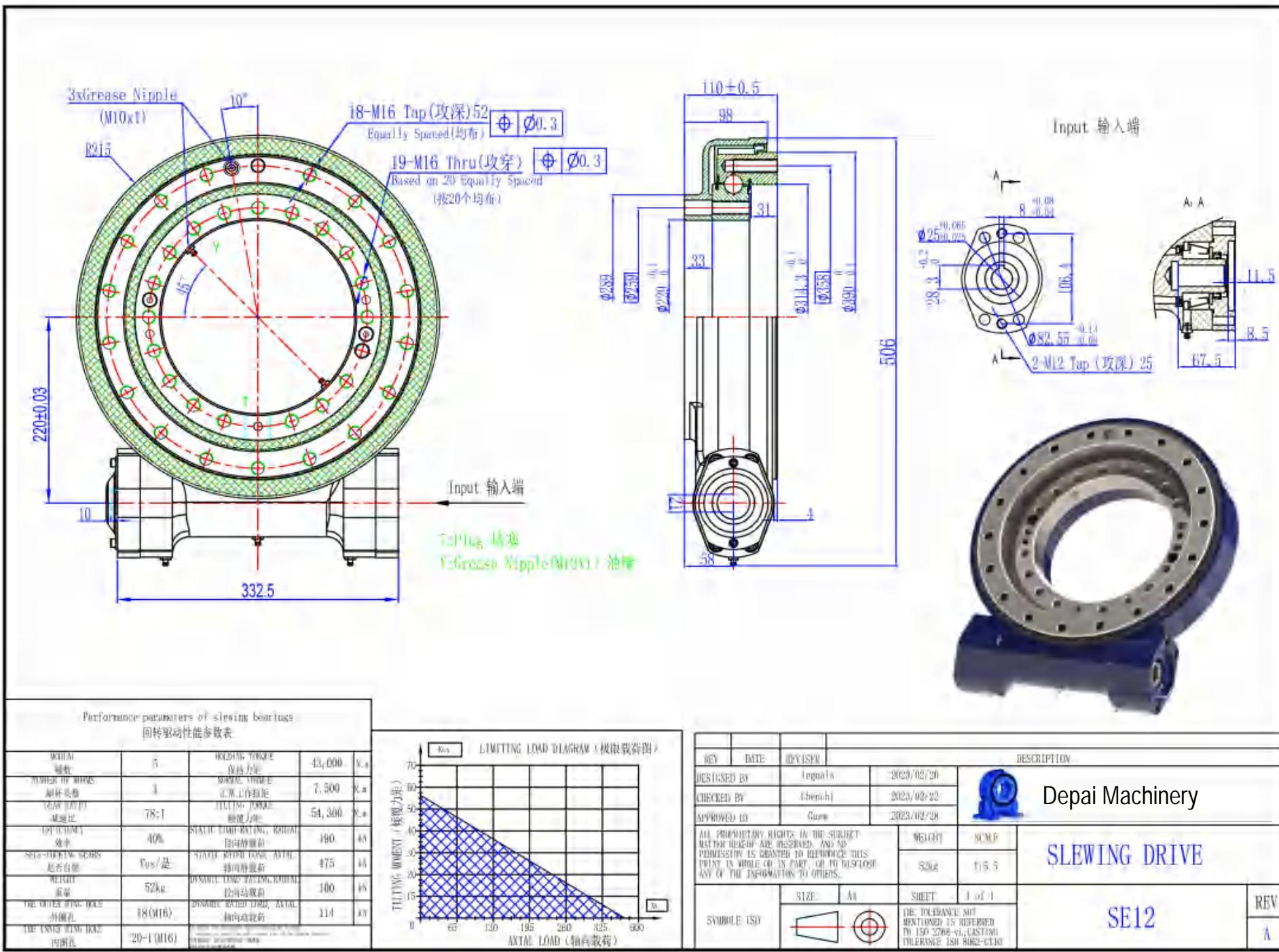
REF	DATE	REVISER	DESCRIPTION			
DESIGNED BY	legans		2023/02/20			
CHECKED BY	Chenchi		2023/02/22			
APPROVED BY	Guan		2023/02/28			
ALL PROPRIETARY RIGHTS IN THE SUBJECT MATTER HEREIN ARE RESERVED, AND ANY PERMISSION IS GRANTED TO REPRODUCE THIS PRINT IN WHOLE OR IN PART, OR TO DISCLOSE ANY OF THE INFORMATION TO OTHERS.		WEIGHT	SCALE	Depai Machinery		
SYMBOLS ISO	SIZE A3	REV	19.5kg	1:3.5	SLEWING DRIVE	
			SHEET	1 of 1	SE07	
			THE TOLERANCE NOT MENTIONED IS REFERRED TO ISO 2768-1, CASTING TOLERANCE ISH 8082-C10			

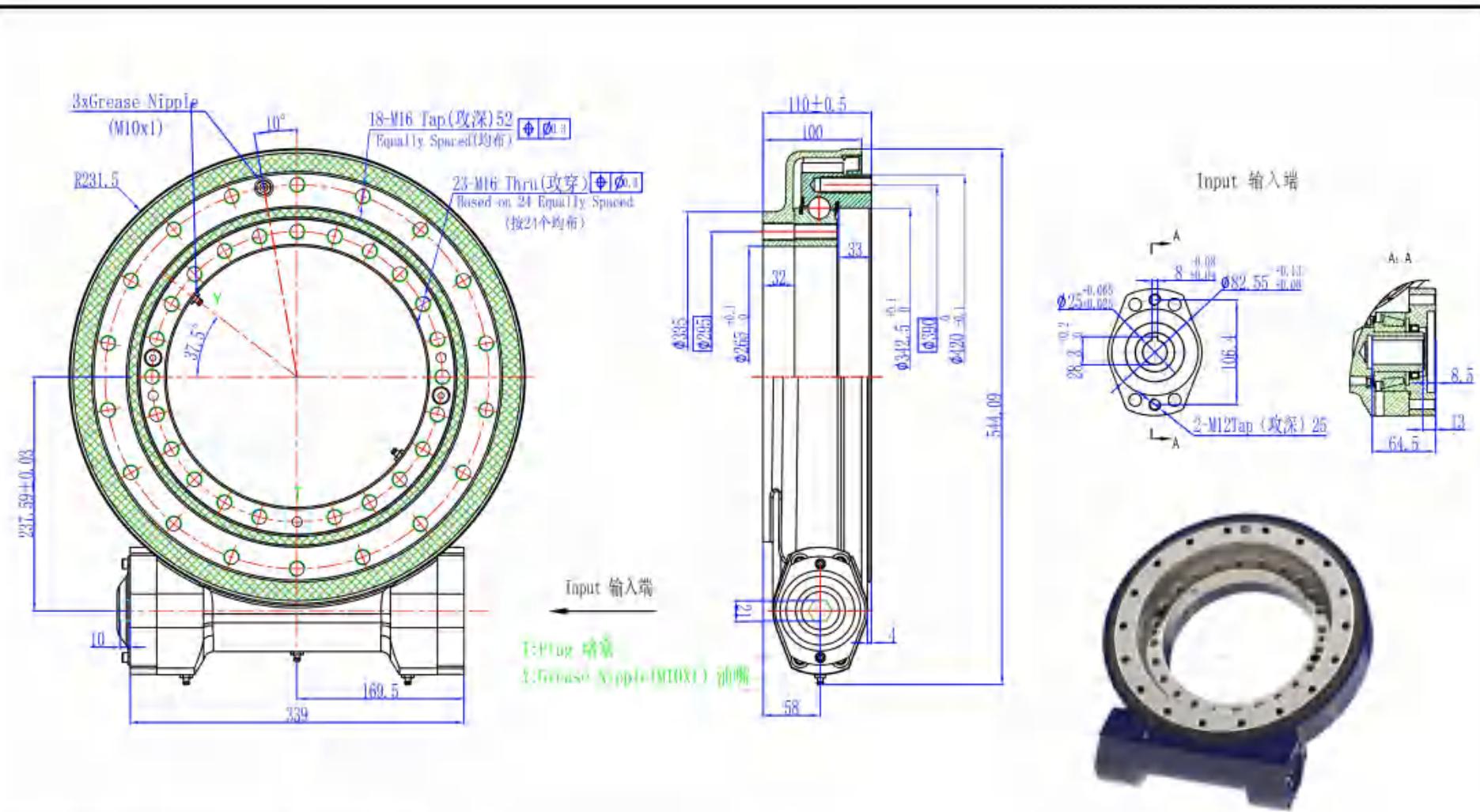


Performance parameters of slewing bearings 回转驱动性能参数表			
VEOL 模数	5	HOLDING TORQUE 保持力矩	38,700 Nm
NUMBER OF NRS 蜗杆头数	1	NOMINAL TORQUE 正常工作扭矩	7,300 Nm
GEAR RATIO 减速比	61:1	FLYING TORQUE 额定飞力矩	33,900 Nm
EFFICIENCY 效率	40%	CAD KINETIC TORQUE 径向静载荷	135 kN
SEEP-LOCATING GEARS 是否锁紧	Yes / 是	SIDE-LOADING TORQUE 轴向静载荷	338 kN
WEIGHT 重量	43.5 kg	ROTATIONAL KINETIC TORQUE 轻向动载荷	71 kN
THICKNESS 外圈开	16(M16)	ROTATIONAL KINETIC LOAD AXIAL 自重动载荷	81 N
THE INNER HOLE 内圈孔	16-1(M16)	MAXIMUM LOAD (L00) - MAXIMUM TORQUE (T00) 极限载荷图	

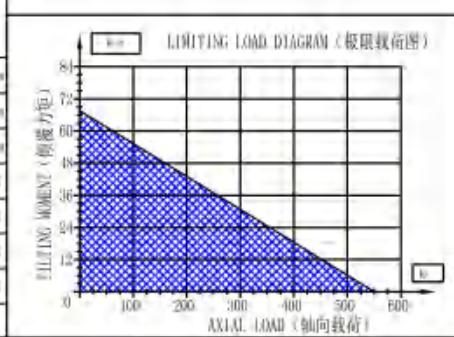


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			43.5 kg	1:4.8		
SIZE		A	SHEET	1 of 1	SEO9	
SYMBOL ISO			TOLERANCE NOT			





Performance parameters of slewing bearings 回转驱动性能参数表			
MATERIAL	5	BRAKING TORQUE	42,000 Nm
NUMBER OF SPLINES	1	MINIMUM TORQUE	10,200 Nm
GEAR RATIO	85:1	LIMITING TORQUE	67,800 Nm
EFFICIENCY	40%	SLEWING TORQUE, RADIAL	222 kN
SELF-EJECTING BEARING	Yes?是	SLEWING TORQUE, AXIAL	555 kN
LOAD	62kg	DYNAMIC LOAD, RADIAL, DYNAMIC LOAD, AXIAL	117 kN
DEAD LOAD	100(kg)	DYNAMIC LOAD, RADIAL, AXIAL	133 kN
INNER DIA. FOR HOLE	24.1(0.16)		

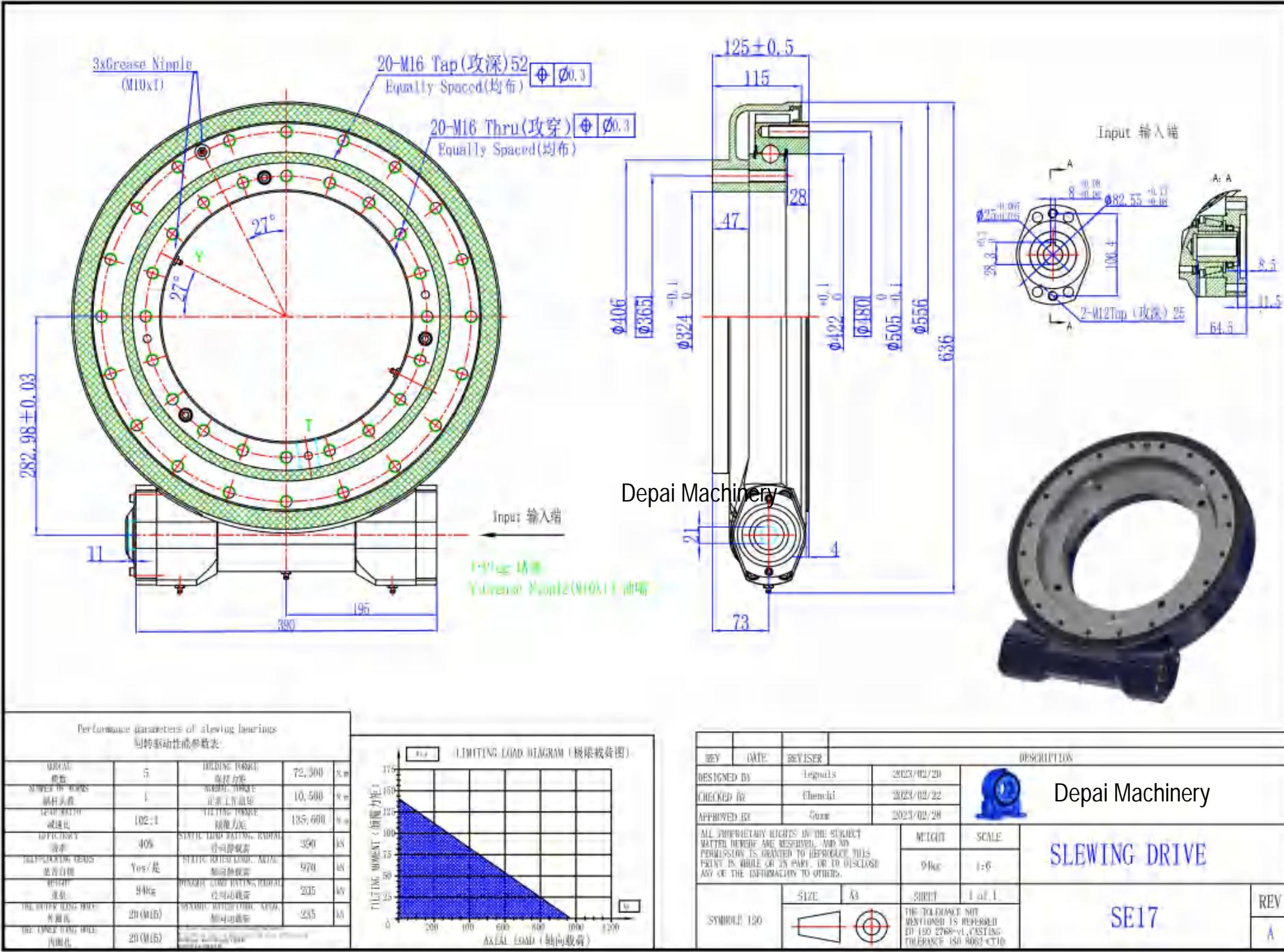


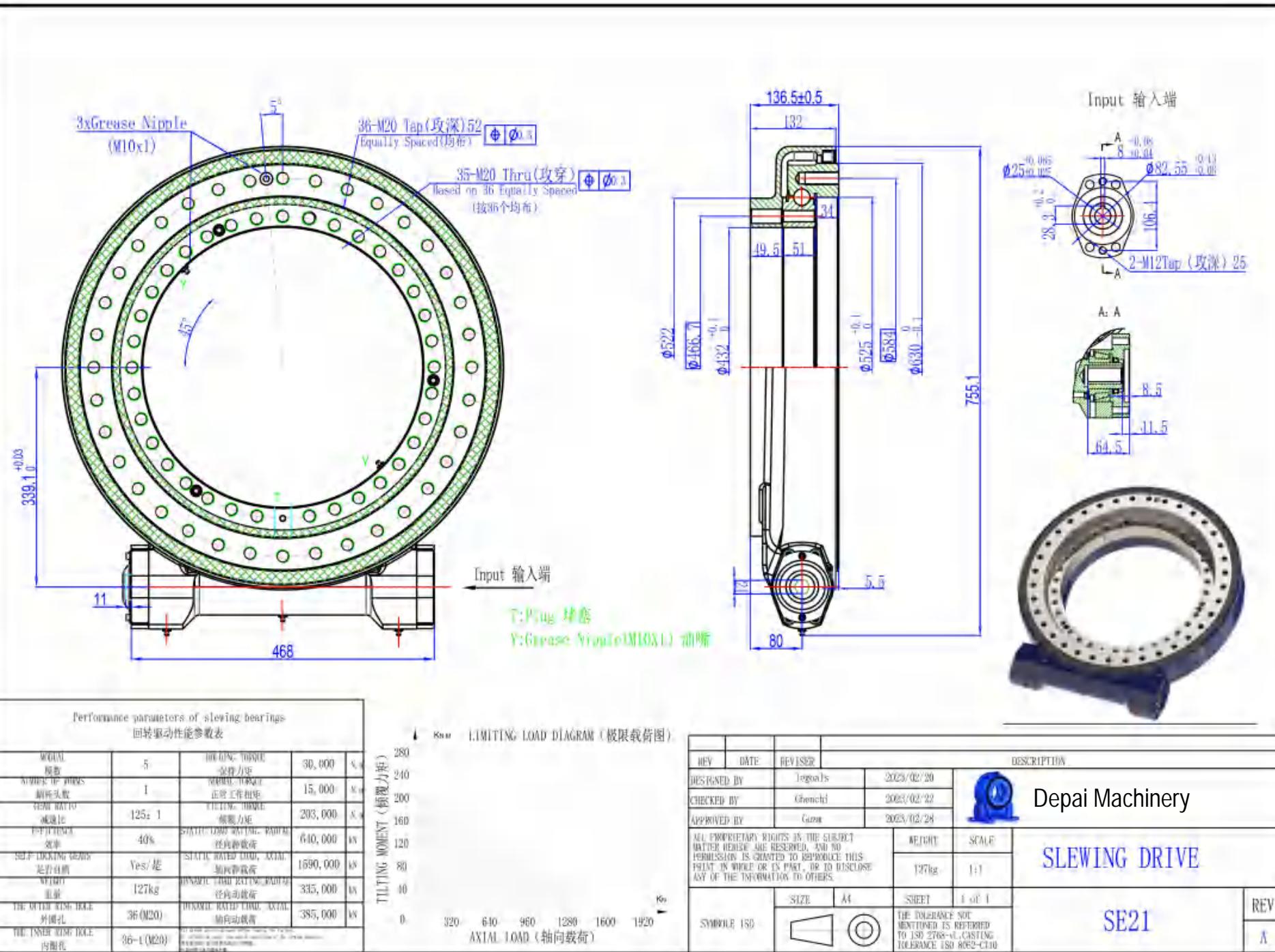
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			62kg	1:5	
SYMBOL ISO	SIZE	M1	SHEET	1 of 1	REV
					A
THE TOLERANCE NOTE MATERIAL IS REFERRED TO ISO 2768-1, CASTING TOLERANCE ISO 8015-1 CT10					

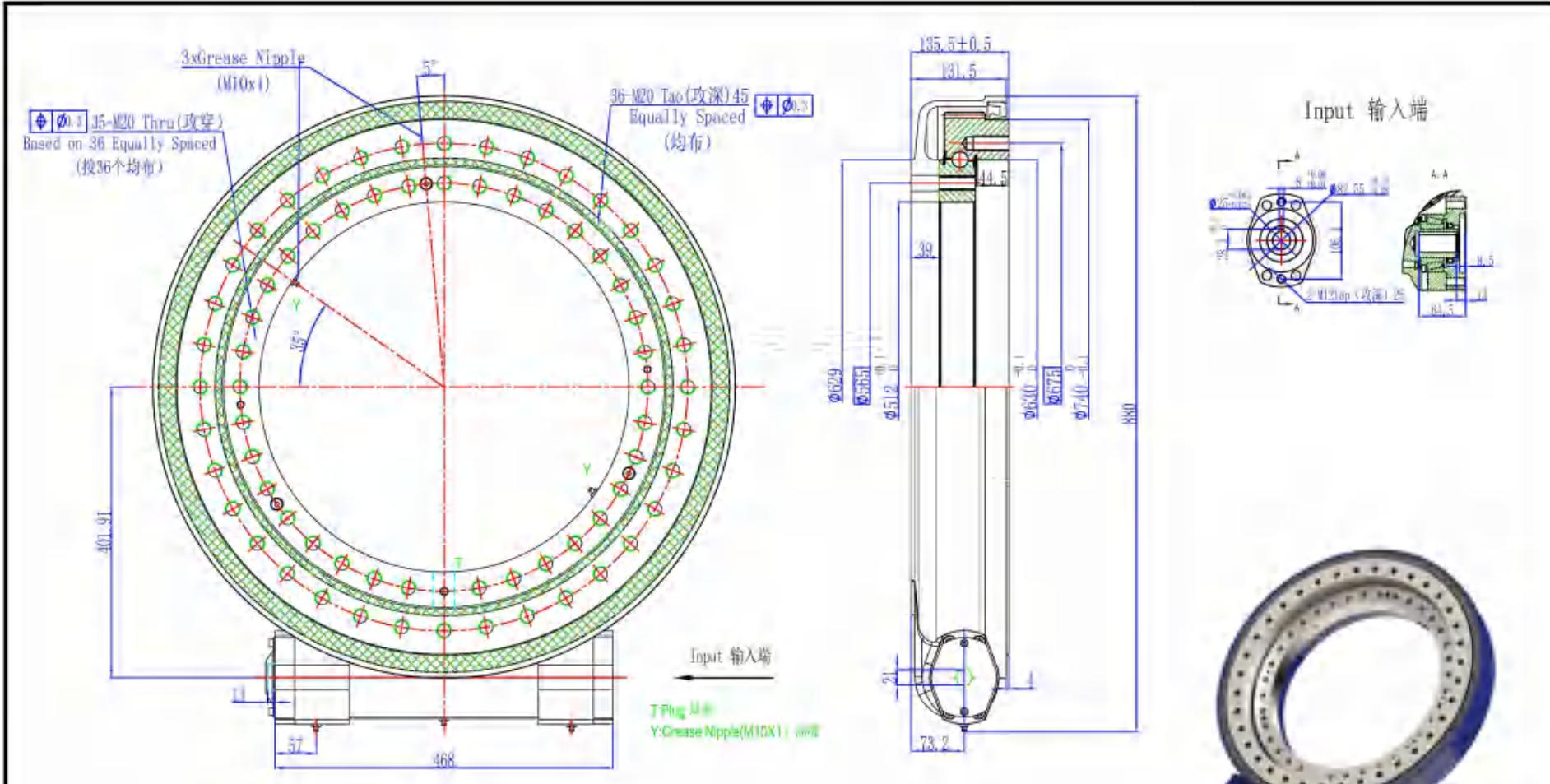
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SLEWING DRIVE

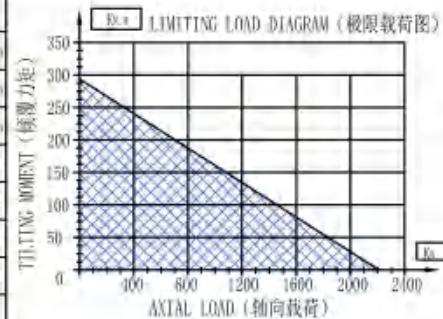
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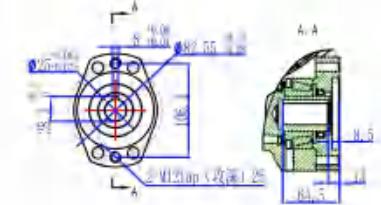


Performance parameters of slewing bearings 回转驱动性能参数表					
NUMBER OF RIMS	5	MAXIMUM TORQUE 最大扭矩	158,300	N.m	
NUMBER OF ROWS	1	NORMAL TORQUE 正常工作扭矩	18,000	N.m	
GEAR RATIO	150:1	TILTING TORQUE 倾覆力矩	295,500	N.m	
EFFICIENCY	40%	STATIC LOAD RATING, RADIAL 径向静载荷	945	kN	
SELF-LOCKING GEARS 是否有锁	Yes/是	STATIC LOAD RATING, AXIAL 轴向静载荷	2360	kN	
WEIGHT	190KG	DYNAMIC LOAD RATING, RADIAL 径向动载荷	470	kN	
THE OUTER RIM THRE 外圈孔	36-M20	DYNAMIC LOAD RATING, AXIAL 轴向动载荷	590	kN	
THE INNER RIM THRE 内圈孔	36-L1(M20)	Note: The tolerance for the inner ring bore is according to GB/T 1801-2009			



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				190kg	1:7.8	
SYMBOL ISO	SIZE	M4	SHEET	1 of 1	SLEWING DRIVE	
THE TOLERANCE MF MENTIONED IS REFERRED TO ISO 2768-1L, CASTING TOLERANCE ISO 8082-CT10				SE25		
					REV	A

Input 输入端

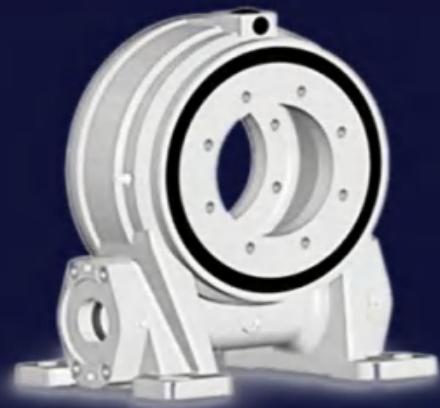


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SLEWING DRIVE

SE25

THANKS



DEPAI-DRIVE